

5/29/2018

[Dart Hawkesbury] Job Sheet - David, Logan

4306
SHIP
~~7/17~~
8-24

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBEM633V3002102-23
Job Sheet 178257

Part No: RBEM633V3002102-23 Job Qty: 6 ea
Part Name: Thimble
Part Weight: 0 lbs Status: At Planning Priority: Medium
Job Created: 5/29/18 Job Tracking No:
Due Date: 7/30/18 Created By: Logan David
Type: SOLD Description:
Note: DWG RBEM633V3002102 Rev. 2 IPP Rev. A 18.05.22 new issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	6 Ea	7/9/18	7/9/18	0.00 0.00	Start Up Machining-2		JB 18-09-09
110	CNC Lathe	6 pcs	7/9/18	7/9/18	0.00 1.50	MORI SL-154		JB 18-09-09
120	QC	6 pcs	7/9/18	7/9/18	0.00 0.00	QC2 Machining-4		JB 18-09-09
130	QC	6 pcs	7/9/18	7/9/18	0.00 0.00	QC8 Machining-4		JB 18-09-14
150	Outsource	6 pcs	7/9/18	7/9/18	0.00 0.00	Outsource4		JB 18-09-14
160	Packaging	6 pcs	7/9/18	7/9/18	0.00 0.00	Packaging2		SEP 24 2018
170	QC	6 pcs	7/9/18	7/9/18	0.00 0.00	QC6		SEP 24 2018
180	Packaging	6 pcs	7/9/18	7/9/18	0.00 0.00	Packaging3-1		SEP 24 2018
190	QC21-SA	6 Ea	7/9/18	7/9/18	0.00 0.00	QC21		SEP 26 2018

Part Op 110 - 1-Machine as per DWG. FC 261 FOLIO REV: DWG REV: 2-Debur
Descriptions: 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
150 - Issue P/O to GROUPE ALTECH PO: 04025 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
CLASS 1 WATER SEAL - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.875	6061-T6 Round Bar .875"	.8100 ft (.135 ea)	90-Start up Operation	S 025755

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.875	1	36	0

Part Specifications

Specifications could not be found.

DAS
62
9-89

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Container No: S108607



Part: RBEM633V3002102-23

Job No: 178257

Serial No/Batch: S108607

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/09/18

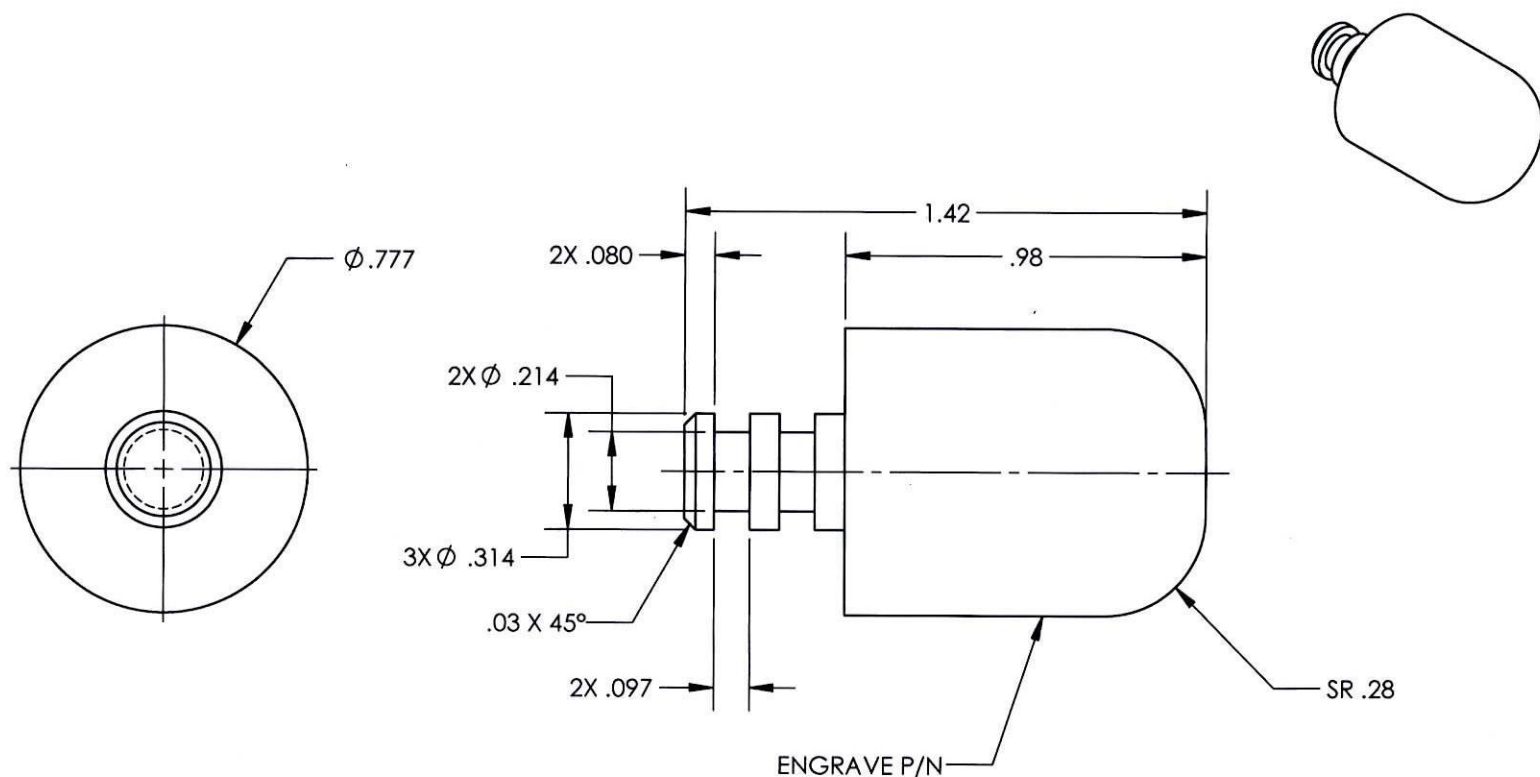
RBEM633V3002102-23

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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO. 178057

20180712

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(-23)

THIMBLE

DART AEROSPACE	
TITLE ELASTOMERIC BEARING BOLT EXCHANGE	
DWG NO. RBEM633V3002102123	REV 2
MAT'L 6061 HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: CLOUGH	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 2:1	DATE 4/6/2016
SHEET 13 OF 16	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041025**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041025
PO Date: 9/17/18
Due Date: 9/21/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180505	RBW6205G08451-3G	Puller Bolt Removal -Issue P/O to GROUPE ALTECH PO: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Material; 6061 - Certificate of Conformity is required	Firmed	-	9/21/18	10 pcs	0 pcs	10 pcs	\$4.95/pcs	\$49.50
Line Item Note ** RUSH ** 10 X SEP 24 2018											
2	178257	RBEM633V3002102-23	Thimble -Issue P/O to GROUPE ALTECH PO: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	9/21/18	6 pcs	0 pcs	6 pcs	\$3.916666/pcs	\$23.50
6 X SEP 24 2018											

CT.



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041025**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	178261	RBEM633V3002102-7	Lateral Clamp Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	9/21/18	12 pcs	0 pcs	12 pcs	\$3.916666/pcs	\$47.00
Grand Total:											\$120.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/18/18 2:19 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(012750-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012750 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
21-Sep-2018		Aman		PO041025 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6205G08451-3G ✓ Rev.	RBW6205G08451-3G 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	10 ✓	10	0	0	0
2	RBEM633V3002102-23 ✓ Rev.	RBEM633V3002102-23 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6 ✓	6	0	0	0
3	RBEM633V3002102-7 ✓ Rev.	RBEM633V3002102-7 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	12 ✓	12	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.